

**DIPLOMA EXAMINATION IN ENGINEERING/TECHNOLOGY/MANAGEMENT/
COMMERCIAL PRACTICE, APRIL - 2025**

MICROCONTROLLER AND PLC

[Maximum marks: 100]

[Time: 3 Hours]

PART – A

Maximum marks: 10

I. (Answer *all* the questions in one or two sentences. Each question carries **2** marks)

1. State the function of ‘RST’ PIN in 8051 micro controller.
2. Name any two special function registers handling interrupts in 8051.
3. Write the term ‘Baud rate’.
4. List any 2 features of AVR microcontroller.
5. Write any two applications of PLC. (5 x 2 = 10)

PART – B

Maximum marks: 30

II. (Answer any *five* of the following questions. Each question carries **6** marks)

1. Explain memory organization in 8051.
2. Write the function of CPL A, RLC A, SWAPA, RR A
3. Explain asynchronous communication.
4. Explain mode-0 and mode-1 timer operation in 8051.
5. Draw the interfacing circuit of a relay with 8051 MC.
6. Compare PLC and relay panel.
7. Write steps in PLC programming. (5 x 6 = 30)

PART – C

Maximum marks: 60

(Answer *one full* question from each unit. Each full question carries **15** marks)

UNIT – I

- III.** (a) Sketch the 8051 DIP chip and indicate pin functions. (9)
- (b) List the alternate functions of port 3. (6)

OR

- IV.** (a) Draw the block diagram of 8051 microcontroller. (9)
(b) Explain function of (a) IE register (b) IP register (c) SCON register. (6)

UNIT - II

- V.** (a) Explain any four addressing modes of 8051 with examples. (8)
(b) Differentiate LJMP, SJMP and AJMP instruction in 8051 microcontroller. (7)

OR

- VI.** (a) Write a program for delay subroutine. (7)
(b) Explain logical operations in 8051. (8)

UNIT - III

- VII.** (a) Describe the control word format of 8255PPI. (7)
(b) Draw and explain the interfacing of stepper motor with 8051. (8)

OR

- VIII.** (a) Draw the block diagram of 8255PPI. (8)
(b) Draw the block diagram of PIC18 microcontroller. (7)

UNIT - IV

- IX.** (a) List any 6 advantages of PLC. (6)
(b) Draw the block diagram of PLC and explain each block. (9)

OR

- X.** (a) Sketch and explain a ladder diagram of star – delta starter. (7)
(b) Explain the programming languages used in PLC. (8)
